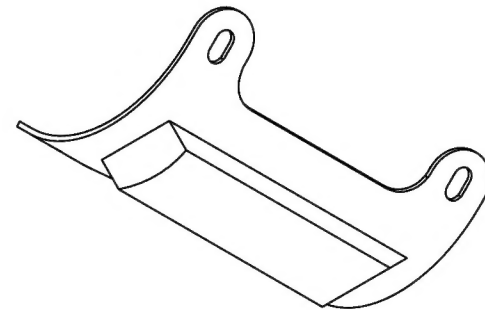
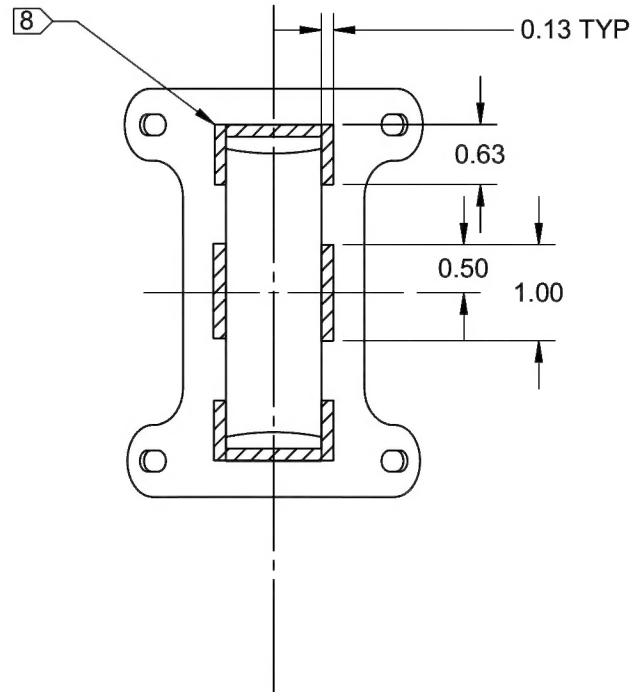
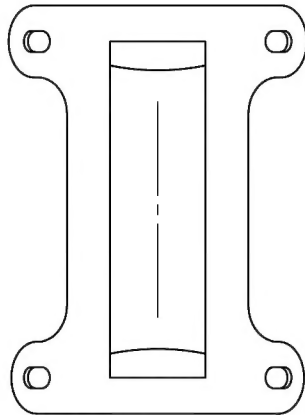
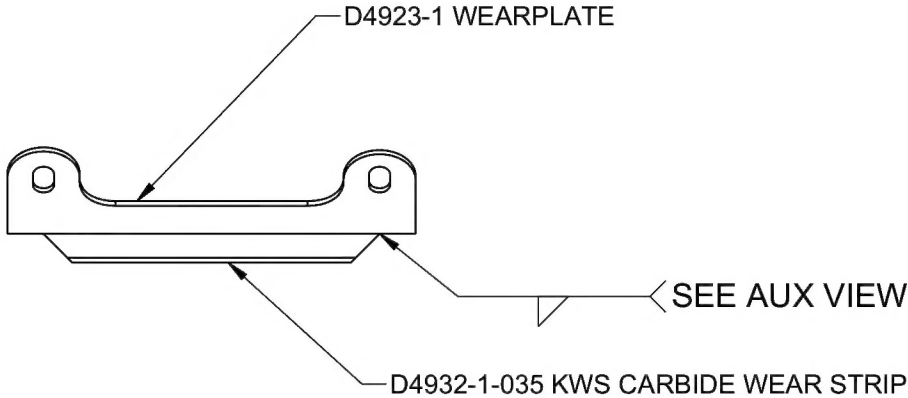
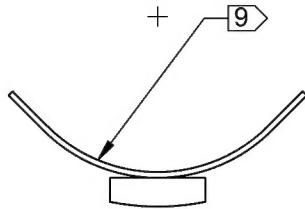


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4923-041	GLACIER GRIP WEARPLATE ASSY
1	1	D4923-1	WEARPLATE
2	1	D4932-1-035	KWS CARBIDE WEAR STRIP



D4923-041 GLACIER GRIP WEARPLATE ASSY

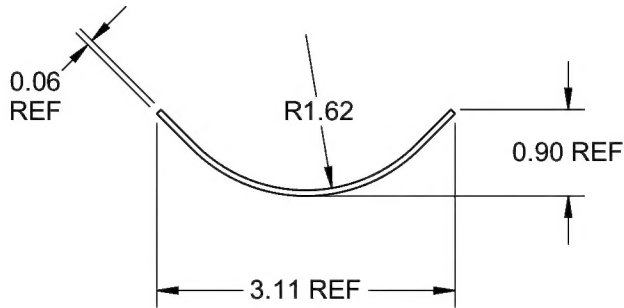
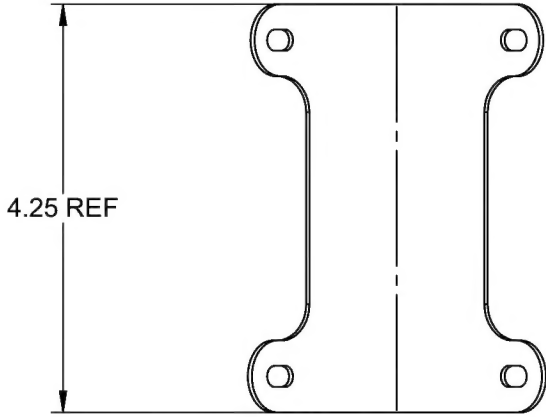
AUXILLIARY VIEW: WELD DETAIL

PRELIMINARY ISSUE

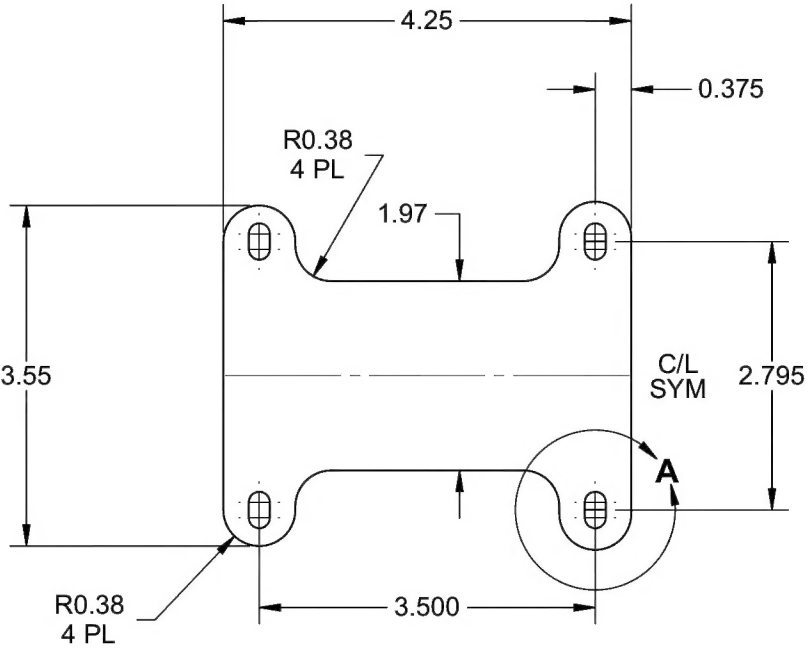
DB 13.08.12

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4923-041" PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 0.63 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH LAYER OF PLUS ONE ROCKGUARD 4714, 0.02" TO 0.04" THICK

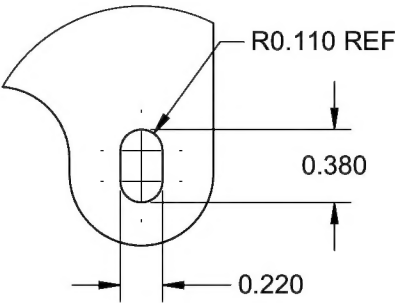
A	NEW ISSUE	DB	13.08.12
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PA4
MFG. APPR.		D4923	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GLACIER GRIP WEARPLATE	NTS
DATE	13.08.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4923-1 WEARPLATE
MAKE FROM D4923-1F



D4923-1F FLAT PATTERN
(MAKE FROM/SAME AS D3537-1F)



DETAIL A
SCALE 2X
4 PL

PRELIMINARY ISSUE

DB 13.08.12

- NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.17 lbs

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PA4
MFG. APPR.		D4923	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GLACIER GRIP WEARPLATE	NTS
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